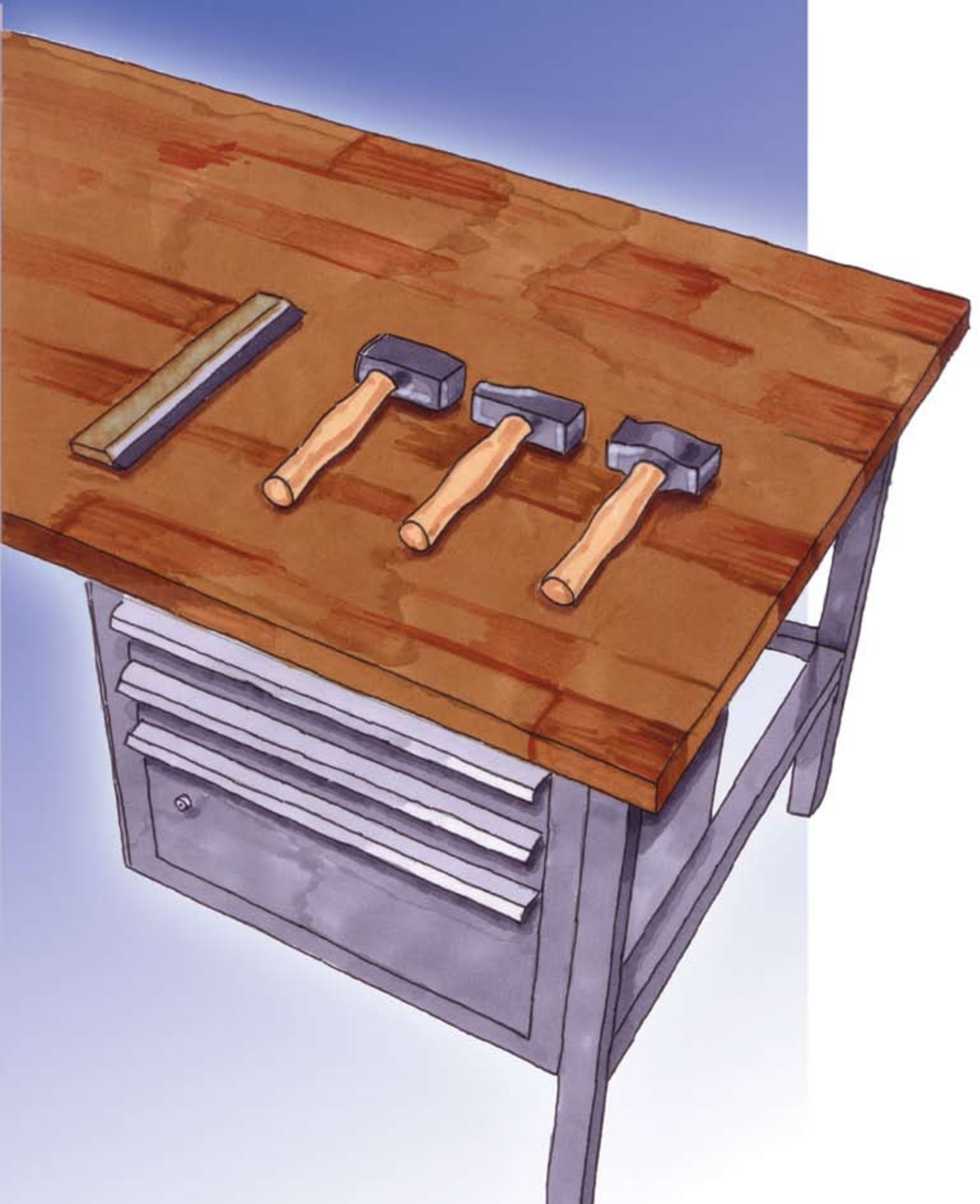


Accessories



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Accessories

Tungsten carbide teeth with solder

Grade K 10

Dimension	Grade	Order No.
7,0x3,3x2,0	K 10	40000250
7,1x4,4x2,0	K 10	40000251
8,0x3,2x2,3	K 10	40000252
8,0x3,6x2,3	K 10	40000253
8,5x3,6x2,5	K 10	40000254
8,5x3,8x2,5	K 10	40000255
9,0x3,2x2,7	K 10	40000256
9,0x3,5x2,7	K 10	40000257
9,0x3,2x2,7	K 10	40000258
9,0x3,8x2,7	K 10	40000259
9,0x4,4x2,7	K 10	40000260
9,0x4,9x2,7	K 10	40000261
10,5x3,0x2,5	K 10	40000262
10,5x3,6x2,5	K 10	40000263
10,5x3,8x2,5	K 10	40000264
10,5x3,8x2,5	K 10	40000265
10,5x4,1x2,5	K 10	40000266
10,5x4,6x2,5	K 10	40000267
10,5x4,8x2,5	K 10	40000268
10,7x3,7x3,5	K 10	40000269
13,0x6,0x4,0	K 10	40000270
13,0x7,0x4,0	K 10	40000271
10,4x3,7x2,5	UFN-HZ	40003395

Other dimensions and grades upon demand

Dial gauge



Product	Order No.
Side projection dial gauge scale .0,01 mm	35000480

Grinding discs



Grinding discs for all common grinding machines available on demand.



Accessories

Ruler



Product	Order No.
Precision ruler 100 mm	10030729
Precision ruler 200 mm	10030730
Precision ruler 300 mm	10104745
Precision ruler 400 mm	10106633
Precision ruler 500 mm	10104753
Precision ruler 600 mm	10025212
Precision ruler 750 mm	10104758

Straightening work place



Technical Data:

The straightening work place exists of 1 work bench as optionally equipped with drawer cabinet left or right, 1 anvil with tempered, square work zone 250 x 150 mm.

Including:

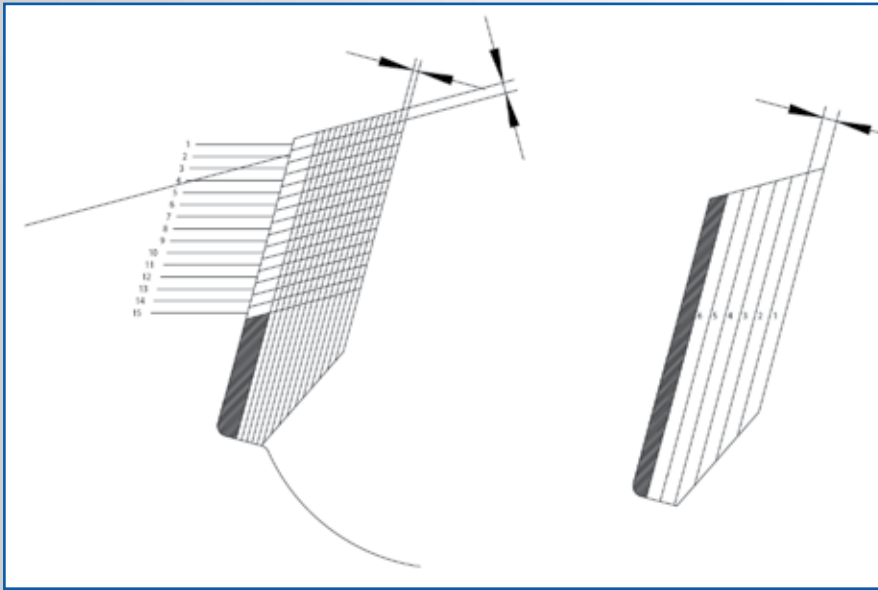
- 3 straightening hammers incl.: 1 convex hammer, 1 orthogonal hammer, 1 roughing hammer,
- 3 precision rulers (150 mm, 300 mm, 500 mm)
- 1 Neon light
- 1 subtable barrel to fill up with sand to ensure correct position and height of the anvil.

Product	Dimensions cm	Order No.
Straightening work place	B / T/ H : 150 / 80 / 180	10104736

Run-out measuring device, tension measuring device

Devices to measure run-out and tension on demand.

Grinding instruction for TC sawblades



Grinding from face and back side

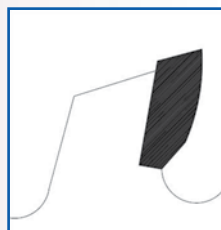
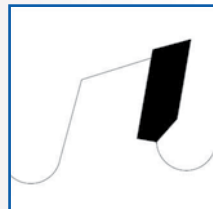
Grinding only from face side

According to tungsten carbide size the ratio of 4:1 – to 3:1 should not be undercut

Frequent grinding errors

Convex tooth face
Max. feed rate 2 mm/s
Grinding disc grade
Material abrasion per pass
Too high feed rates/ material abrasion lead to increased grinding pressure so that the grinding disc can get pushed off position.

Therefore increased cutting pressure, increased power consumption and reduced cutting quality and tool life.



Notes

